

# Edge Service

HP IRON Large Diameter: 6" – 15"

List Price Schedule HP-SV-LD-1220  
Effective December 14, 2020  
(Updated April 20, 2021)

Possession of this price list shall not be construed as an offer to sell the products listed.  
Charlotte Pipe and "You can't beat the system" are registered trademarks, and Edge HP Iron is a trademark of Charlotte Pipe and Foundry Company.  
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ASTM A 74

## >> Edge HP Iron™ Service Large Diameter Cast Iron Soil Pipe and Fittings

Please contact Customer Service or refer to Excel and HTML price sheets on [www.charlottepipe.com](http://www.charlottepipe.com) for crate and half-crate quantities.

Size	*UPC# 611942-	Weight	List Price Each	Size	*UPC# 611942-	Weight	List Price Each
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### Part No. HP SV 3 Edge HP Pipe, 10' Lengths, Single Hub



6"x10'	16085	122.8	\$441.80
8"x10'	16086	190.0	687.90
10"x10'	16087	276.1	1,144.90
12"x10'	16088	345.9	1,663.20
15"x10'	16089	525.1	2,430.90



### Part No. HP SV 5 Edge HP Quarter Bend

6	15500	21.7	\$124.30
8	15746	39.9	374.50 N
10	16011	57.3	547.30 N
12	16035	90.9	741.50 N
15*			



### Part No. HP SV 7 Edge HP Sixth Bend

6	15750	16.4	\$155.40 N
8	15761	32.5	338.80 N



### Part No. HP SV 8 Edge HP Eighth Bend

6	15504	16.6	\$94.40
8	15505	32.3	282.20
10	16012	44.1	405.70 N
12	16036	70.4	769.40 N



### Part No. HP SV 9 Edge HP Sixteenth Bend

6	15508	13.8	\$82.50
8	15763	26.0	289.40 N
10	16010	37.1	444.60 N
12	16034	63.3	1,045.10 N
15*			



### Part No. HP SV 26 Edge HP Long Eighth Bend

6x18	15782	29.3	\$309.50 N
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### Part No. HP SV 29 Edge HP Short Sweep Bend

6	15515	26.6	\$185.40
8	15783	39.5	402.20 N
10	16020	75.3	825.90 N
12	16044	109.3	1,921.40 N



### Part No. HP SV 30 Edge HP Long Sweep Bend

6	15519	29.9	\$218.40
8	15784	52.9	494.20 N
10	16016	82.6	835.30 N
12	16040	103.6	1,354.10 N

**N = Non-stock item; Contact customer service for availability.**

\* Please see Edge HP Iron Extra Heavy price sheet.  
See page 5 for pipe bundle quantities.

**You can't beat the system.®**

Size	*UPC# 611942-	Weight	List Price Each	Size	*UPC# 611942-	Weight	List Price Each
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**Part No. HP SV 33**  
**Edge HP Combination Wye and Eighth Bend**  
(Long Turn Pattern)

6x2	15787	19.6	<b>\$193.90 N</b>
6x3	15788	24.7	<b>206.40 N</b>
6x4	15527	31.7	<b>216.70</b>
6	15528	44.2	<b>300.50</b>
8x2	15789	34.0	<b>408.90 N</b>
8x4	15790	43.2	<b>360.20 N</b>
8x6	15791	55.7	<b>494.50 N</b>
8	15792	85.6	<b>741.50 N</b>



**Part No. SV 35 F**  
**Edge HP Double Combination Wye and Eighth Bend**  
(Long Turn Pattern)

6x4	15800	45.0	<b>\$581.90 N</b>
6	15801	69.6	<b>889.20 N</b>



**Part No. HP SV 42**  
**Edge HP Straight Tee**

6x4	15809	21.5	<b>\$229.40 N</b>
6	15810	22.7	<b>275.50 N</b>
8x4	15811	33.2	<b>505.30 N</b>



**Part No. HP SV 43**  
**Edge HP Sanitary Tee**

6x2	15813	15.7	<b>\$167.10 N</b>
6x3	15814	21.1	<b>172.90 N</b>
6x4	15537	22.8	<b>241.40</b>
6	15815	29.8	<b>213.30 N</b>
8x4	15816	35.7	<b>361.30 N</b>
8x6	15817	43.0	<b>476.80 N</b>
8	15818	54.0	<b>565.00 N</b>
10x4	16024	52.0	<b>742.70 N</b>
10x6	16028	61.6	<b>815.70 N</b>
10x8	16032	68.0	<b>967.30 N</b>
10	16019	75.9	<b>1,036.50 N</b>
12x6	16054	79.0	<b>1,261.00 N</b>
12x8	16058	94.6	<b>1,477.10 N</b>
12x10	16048	107.0	<b>1,612.90 N</b>
12	16043	124.6	<b>1,832.00 N</b>
15x6	16068	135.6	<b>3,178.80 N</b>
15x8	16071	158.9	<b>3,080.60 N</b>
15x12	16064	189.6	<b>3,406.00 N</b>

**N = Non-stock item; Contact customer service for availability.**



**Part No. HP SV 44**  
**Edge HP Wye**

6x2	15544	19.7	<b>\$165.60 N</b>
6x3	15545	23.7	<b>169.10 N</b>
6x4	15546	26.7	<b>167.50</b>
6	15547	36.5	<b>248.40</b>
8x2	15819	32.7	<b>372.60 N</b>
8x3	15820	36.6	<b>370.40 N</b>
8x4	15821	38.3	<b>319.70 N</b>
8x6	15822	49.6	<b>396.90 N</b>
8	15823	58.4	<b>607.20 N</b>
10x3	16022	54.0	<b>556.50 N</b>
10x4	16025	55.4	<b>547.30 N</b>
10x6	16029	67.6	<b>596.70 N</b>
10x8	16033	86.9	<b>819.10 N</b>
10	16021	111.1	<b>981.20 N</b>
12x4	16051	75.3	<b>925.10 N</b>
12x6	16055	94.2	<b>953.30 N</b>
12x8	16059	110.0	<b>1,189.50 N</b>
12x10	16049	131.0	<b>2,183.30 N</b>
12	16046	162.0	<b>2,478.10 N</b>
15x4	16066	138.5	<b>3,092.10 N</b>
15x6	16069	153.6	<b>3,231.10 N</b>
15x8	16072	187.1	<b>3,291.10 N</b>
15x10	16062	225.0	<b>3,413.20 N</b>
15x12	16065	244.4	<b>3,478.80 N</b>
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**Part No. HP SV 72**  
**Edge HP Double Two-Way Cleanout**

6x4x4	15832	39.1	<b>\$421.20 N</b>
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\* Please see Edge HP Extra Heavy price sheet.

**⚠ WARNING**

Testing with or use of compressed air or gas in Cast Iron pipe or fittings can result in explosive failures and cause severe injury or death.

AIR/GAS

- NEVER test with or transport/store compressed air or gas in Cast Iron pipe or fittings.
- NEVER test Cast Iron pipe or fittings with compressed air or gas.
- ONLY use Cast Iron pipe and fittings for drain, waste and vent or sanitary sewer applications.

Size	*UPC# 611942-	Weight	List Price Each	Size	*UPC# 611942-	Weight	List Price Each
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**Part No. HP SV 79**  
**Edge HP Washington Test Tee with Southern Raised-Head Brass Plug Installed**

IPS TAP				
6	6	15835	26.9	<b>\$522.30 N</b>
8	8	15836	44.5	<b>858.90 N</b>



**Part No. HP SV 80**  
**Edge HP Cleanout Tee with Southern Raised-Head Brass Plug Installed**

IPS TAP				
6	4	15839	25.3	<b>\$651.70 N</b>
12	8	16045	94.5	<b>1,905.60 N</b>

Cleanout Tees can be ordered only with Southern Code brass plug installed. We do not offer this fitting less plug, or with any other type brass plug installed.



**Part No. HP SV 81 S**  
**Edge HP Miami Test Tee with Southern Raised-Head Brass Plug Installed**

IPS Tap				
6	6	15843	25.0	<b>\$644.30 N</b>



**Part No. HP SV 109**  
**Edge HP Sanitary Cross**

6x4	15852	29.0	<b>\$319.80 N</b>
6	15853	32.8	<b>391.50 N</b>
8	15854	57.7	<b>1,104.00 N</b>



**Part No. HP SV 110**  
**Edge HP Double Wye**

6x3	15861	24.6	<b>\$345.90 N</b>
6x4	15862	31.8	<b>331.40 N</b>
6	15863	47.8	<b>451.90 N</b>
8x4	15864	47.6	<b>755.00 N</b>
8x6	15865	57.3	<b>775.70 N</b>
8	15866	92.4	<b>1,089.80 N</b>
10x6	16026	73.7	<b>1,655.00 N</b>
10x8	16030	99.0	<b>2,533.90 N</b>
10	16014	159.6	<b>2,626.20 N</b>
12x6	16052	103.2	<b>3,070.30 N</b>
12x8	16056	126.5	<b>3,011.90 N</b>
12	16038	216.1	<b>3,006.00 N</b>



**Part No. HP SV 143**  
**Edge HP Reducer**

6x2	15875	8.2	<b>\$91.10 N</b>
6x3	15876	9.9	<b>89.10 N</b>
6x4	15553	10.4	<b>87.80</b>
8x3	15877	14.3	<b>170.60 N</b>
8x4	15878	16.6	<b>146.50 N</b>
8x6	15879	16.9	<b>150.30 N</b>
10x4	16023	20.0	<b>220.50 N</b>
10x6	16027	22.2	<b>246.90 N</b>
10x8	16031	26.6	<b>247.20 N</b>
12x4	16050	32.3	<b>359.30 N</b>
12x6	16053	34.4	<b>385.10 N</b>
12x8	16057	37.3	<b>395.80 N</b>
12x10	16047	38.4	<b>402.20 N</b>
15x6	16067	52.3	<b>751.10 N</b>
15x8	16070	50.1	<b>816.40 N</b>
15x10	16061	55.7	<b>846.20 N</b>
15x12	16063	68.7	<b>856.20 N</b>



**Part No. HP SV 144**  
**Edge HP Increaser**









6x8	15884	24.0	<b>\$285.80 N</b>
8x10	16073	40.3	<b>525.10 N</b>



**Part No. HP SV 153**  
**Edge HP Double Hub Fitting**

6	15887	13.3	<b>\$117.20 N</b>
8	15888	24.5	<b>308.60 N</b>
10	16013	36.3	<b>648.90 N</b>
12	16037	46.3	<b>940.10 N</b>

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Size	*UPC# 611942-	Weight	List Price Each	Size	*UPC# 611942-	Weight	List Price Each
 <p><b>Part No. HP SV 155 Edge HP Pipe Plug</b></p>				 <p><b>Part No. HP SV 228 S Edge HP Iron Body Cleanout Ferrule - with Southern Raised-Head Brass Plug Installed</b></p>			
6	15889	7.5	\$56.00 N	<b>Tap</b>			
8	15890	12.4	137.10 N	6	5	15575	6.5 \$174.10
10	16017	17.7	193.60 N	8	6	15937	13.9 349.20 N
12	16041	25.9	282.00 N	10	6	16015	18.5 434.90 N
 <p><b>Part No. HP SV 169 Edge HP P Trap</b></p>				 <p><b>Part No. HP SV 253 Edge HP Sission Insertable Joint</b></p>			
6	15891	42.0	\$361.30 N	6	15941	20.4	\$258.80 N
8	15892	86.2	1,089.90 N	8	15942	37.0	512.60 N
 <p><b>Part No. HP SV 170 Edge HP Running Trap</b></p>							
6	15894	45.1	\$1,017.70 N				
 <p><b>Part No. SV 174 Edge HP Running Trap with Single Hub Vent</b></p>							
<b>Vent Size</b>							
6	4	15897	45.9 \$1,061.60 N				
8	4	15898	104.3 4,910.40 N				
8	6	15899	99.7 3,792.50 N				
 <p><b>Part No. HP SV 175 Edge HP Running Trap with Double Hub Vent</b></p>							
<b>Vent Size</b>							
6	4	15902	57.3 \$1,064.60 N				
6	6	15903	61.5 1,300.90 N				
8	4	15904	104.3 4,747.30 N				
8	6	15905	107.4 4,876.00 N				
10	8	16018	187.0 5,490.70 N				
12	10	16042	287.6 7,729.90 N				
15	12	16060	460.0 16,830.90 N				
 <p><b>Part No. HP SV 180 Deep Seal P Trap</b></p>							
6	15909	40.5	\$451.10				

**N = Non-stock item; Contact customer service for availability.**

**! WARNING**

Testing with or use of compressed air or gas in PVC / ABS / CPVC / Cast Iron pipe or fittings can result in explosive failures and cause severe injury or death.

AIR/GAS



- NEVER test with or transport/store compressed air or gas in PVC / ABS / CPVC / Cast Iron pipe or fittings.
- NEVER test PVC / ABS / CPVC / Cast Iron pipe or fittings with compressed air or gas, or air over water boosters.
- ONLY use PVC / ABS / CPVC / Cast Iron pipe or fittings for water or approved chemicals.
- Refer to warnings on PPFA's website and ASTM D 1785.

Note: Dimensions and tolerances for Service pipe and fittings are published in Charlotte Pipe's Cast Iron Dimensional Catalog and also Charlotte Pipe's Cast Iron Technical Manual.

## CHARLOTTE® CAST IRON SOIL PIPE AND FITTINGS SPECIFICATIONS

This is to certify that products manufactured by Charlotte Pipe and Foundry, Cast Iron Division, are manufactured in the United States and conform to the following standards:

**EDGE HP SERVICE HUB AND SPIGOT PIPE AND FITTINGS**

All cast iron soil pipe and fittings shall be marked with the collective trademark of the Cast Iron Soil Pipe Institute (CISPI).  
ASTM A 74  
Meets the performance requirements of EN 877  
Listed by NSF® International to the UP Code  
ISO 9001:2015 Certified

**COMPRESSION GASKETS**

ASTM C 564  
CISPI HSN 85

**Charlotte Pipe products are manufactured to the applicable ASTM standard. Charlotte Pipe and Foundry cannot accept responsibility for the performance, dimensional accuracy, or compatibility of pipe, fittings, gaskets, or couplings not manufactured or sold by Charlotte Pipe and Foundry.**

## CHARLOTTE® SPEED-PAK

### TEN FOOT PIPE BUNDLES

SERVICE				
	SIZE	PIECES	WEIGHT	HEIGHT
<b>Single Hub</b>	6x10'	18	2211	23"
	8x10'	8	1444	22"
	10x10'	6	1558	27"
	12x10'	6	2075	30"
	15x10'	2	1050	23"

### 30" SINGLE HUB PIPE BUNDLES

SERVICE				
	SIZE	PIECES	WEIGHT	HEIGHT
<b>30" Single Hub</b>	8x30"	11	645	24"
	10x30"	8	733	24"
	12x30"	6	643	28"
	15x30"	2	333	34"

Weights are approximate and are for shipping purposes only.

**All products manufactured by Charlotte Pipe and Foundry Company are proudly made in the U.S.A.**

## Terms of Sale

We are pleased to present our list price schedule for use in ordering Charlotte Pipe and Foundry Company® (Charlotte Pipe®) Products. To determine current prices, please refer to the prices shown in the list price schedule. You may seek further clarification from our local manufacturers' agent or the factory sales office. **All prices in list price schedules are subject to change without notice. Orders will be billed at the prevailing price at the time of shipment.** All quotations, sales, and agreements are subject to strikes, accidents, transportation failures or other causes beyond our control. Any tax, effective under present or future laws, shall be added as an extra to the price of the product and shall be paid by the purchaser. **Possession of product information or list price schedules shall not be construed as an offer to sell the product listed.**

**ARBITRATION: CHARLOTTE PIPE AND CUSTOMER AGREE THAT ANY DISPUTE, CLAIM OR CONTROVERSY OF ANY NATURE, WHETHER BASED ON CONTRACT, TORT, STATUTE, OR ANY OTHER LEGAL OR EQUITABLE THEORY, ARISING OUT OF OR RELATED TO THE SALE OF PRODUCTS FROM CHARLOTTE PIPE TO CUSTOMER SHALL BE RESOLVED THROUGH BINDING ARBITRATION ADMINISTERED PURSUANT TO TITLE 9 OF THE U.S. CODE BY JAMS UNDER ITS COMPREHENSIVE ARBITRATION RULES AND PROCEDURES, AND JUDGMENT ON THE AWARD ENTERED BY THE ARBITRATOR(S) MAY BE ENTERED BY ANY COURT HAVING JURISDICTION THEREOF. EITHER PARTY MAY APPLY TO THE ARBITRATOR SEEKING INJUNCTIVE RELIEF UNTIL THE ARBITRATION AWARD IS ENTERED OR THE MATTER IS RESOLVED. EITHER PARTY ALSO MAY, WITHOUT WAIVING ANY REMEDY AVAILABLE TO IT, SEEK FROM ANY COURT OF COMPETENT JURISDICTION ANY PROVISIONAL OR INTERIM RELIEF THAT IS NECESSARY TO PROTECT ITS RIGHTS PENDING THE ARBITRATOR(S)' DETERMINATION OF THE MERITS OF THE DISPUTE, CLAIM OR CONTROVERSY.**

**CLASS ACTION WAIVER: CHARLOTTE PIPE AND CUSTOMER AGREE THAT THERE WILL BE NO RIGHT OR AUTHORITY FOR ANY CLAIM, DISPUTE AND/OR CONTROVERSY COVERED UNDER THE PARTIES' AGREEMENT TO ARBITRATE TO BE BROUGHT, HEARD, OR ARBITRATED AS A CLASS ACTION AND/OR COLLECTIVE ACTION AND/OR REPRESENTATIVE ACTION. NOR SHALL THE ARBITRATOR(S) HAVE ANY AUTHORITY TO HEAR OR ARBITRATE ANY SUCH CLASS AND/OR COLLECTIVE ACTION AND/OR REPRESENTATIVE ACTION. REGARDLESS OF ANYTHING ELSE IN THESE TERMS AND CONDITIONS OR BY VIRTUE OF ANY ARBITRATION RULES OR PROCEDURES OF THE AAA THAT NOW APPLY OR ANY AMENDMENTS AND/OR MODIFICATIONS TO THOSE RULES, THE ENFORCEABILITY AND VALIDITY OF THIS CLASS ACTION WAIVER MAY BE DETERMINED ONLY BY A COURT AND NOT BY AN ARBITRATOR. NOTWITHSTANDING ANY OTHER CLAUSE CONTAINED IN THESE TERMS AND CONDITIONS, THIS CLAUSE ENTITLED CLASS ACTION WAIVER SHALL NOT BE SEVERABLE FROM THESE TERMS AND CONDITIONS IN ANY CASE IN WHICH THE DISPUTE TO BE ARBITRATED IS BROUGHT AS A CLASS AND/OR COLLECTIVE ACTION. THIS CLASS ACTION WAIVER AND THE AGREEMENT TO ARBITRATE ANY CLAIM, DISPUTE OR CONTROVERSY PRECLUDES CUSTOMER FROM LITIGATING IN COURT OR ARBITRATING ANY CLAIMS AGAINST CHARLOTTE PIPE AS A REPRESENTATIVE OR MEMBER OF A CLASS OR IN A PRIVATE ATTORNEY GENERAL CAPACITY.**

## LIMITED WARRANTY

Charlotte Pipe and Foundry Company® (Charlotte Pipe®) Products are warranted to be free from manufacturing defects and to conform to currently applicable ASTM standards for a period of five (5) years from date of delivery. Buyer's remedy for breach of this warranty is limited to replacement of, or credit for, the defective product. This warranty excludes any expense for removal or reinstallation of any defective product and any other incidental, consequential, or punitive damages. **This limited warranty is the only warranty made by seller and is expressly in lieu of all other warranties, express and implied, including any warranties of merchantability and fitness for a particular purpose.** No statement, conduct or description by Charlotte Pipe or its representative, in addition to or beyond this Limited Warranty, shall constitute a warranty. This Limited Warranty may only be modified in writing signed by an officer of Charlotte Pipe.

This Limited Warranty will not apply if:

- 1) The Products are used for purposes other than their intended purpose as defined by local plumbing and building codes, and the applicable ASTM standard.
- 2) The Products are not installed in good and workmanlike manner consistent with normal industry standards; installed in compliance with the latest instructions published by Charlotte Pipe and good plumbing practices; and installed in conformance with all applicable plumbing, fire and building code requirements.
- 3) This limited warranty does not apply when the products of Charlotte Pipe are used with the products of other manufacturers that do not meet the applicable ASTM or CISPI standards or that are not marked in a manner to indicate the entity that manufactured them.
- 4) In hubless cast iron installations, this warranty will not apply if products are joined with unshielded hubless couplings. Charlotte Pipe requires that its hubless cast iron pipe and fittings be joined only with shielded hubless couplings manufactured in accordance with CISPI 310, ASTM C 1277 and certified by NSF® International or with Heavy Duty Couplings meeting ASTM C 1540.
- 5) The Products fail due to defects or deficiencies in design, engineering, or installation of the piping system of which they are a part.
- 6) The Products have been the subject of modification; misuse; misapplication; improper maintenance or repair; damage caused by the fault or negligence of anyone other than Charlotte Pipe; or any other act or event beyond the control of Charlotte Pipe.
- 7) The Products fail due to the freezing of water in the Products.
- 8) The Products fail due to contact with chemical agents, fire stopping materials, thread sealant, plasticized vinyl products, or other aggressive chemical agents that are not compatible.
- 9) Pipe outlets, sound attenuation systems or other devices are permanently attached to the surface of Charlotte® PVC, ABS or CPVC products with solvent cement or adhesive glue.

Charlotte Pipe products are manufactured to the applicable ASTM or CISPI standard. Charlotte Pipe and Foundry **cannot** accept responsibility for the performance, dimensional accuracy, or compatibility of pipe, fittings, gaskets, or couplings not manufactured or sold by Charlotte Pipe and Foundry.

This Limited Warranty will not apply unless written notice of a claim is mailed to Charlotte Pipe at the address below within 30 days of discovery of the allegedly defective product.

Any Charlotte Pipe products alleged to be defective **must** be made available to Charlotte Pipe at the following address for verification, inspection and determination of cause:

Charlotte Pipe and Foundry Company  
Attention: Technical Services  
2109 Randolph Road  
Charlotte, North Carolina 28207

**Purchaser must obtain a return materials authorization** and instructions for return shipment to Charlotte Pipe of any product claimed defective or shipped in error.

Any Charlotte Pipe product **proved** to be defective in manufacture will be replaced F.O.B. point of original delivery, or credit will be issued, at the discretion of Charlotte Pipe.

4/20/21

Charlotte, Charlotte Pipe and "You can't beat the system" are registered trademarks of Charlotte Pipe and Foundry Company.

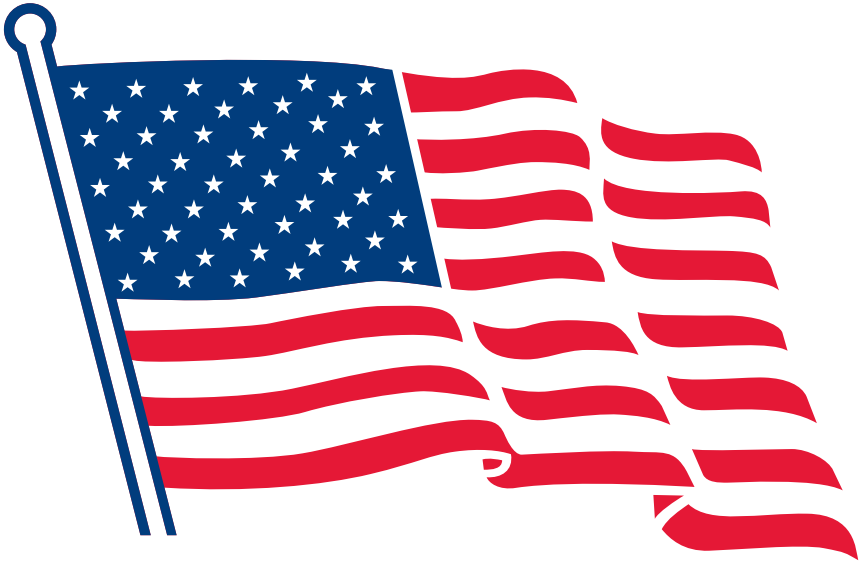
**All products manufactured by Charlotte Pipe and Foundry Company are proudly made in the U.S.A.**

**You can't beat the system.®**

# CHARLOTTE

**PIPE AND FOUNDRY COMPANY®**

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NORTH CAROLINA 28235  
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(800) 438-6091  
FAX (800) 553-1605  
[WWW.CHARLOTTEPIPE.COM](http://WWW.CHARLOTTEPIPE.COM)



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Charlotte Pipe and Foundry Company  
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